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### BASIC PRINCIPLES AND CALCULATIONS IN CHEMICAL ENGINEERING

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*FT Press Best-selling introductory chemical engineering book - now updated with far more coverage of biotech, nanotech, and green engineering*

- Thoroughly covers material balances, gases, liquids, and energy balances.
- Contains new biotech and bioengineering problems throughout.
- Adds new examples and homework on nanotechnology, environmental engineering, and green engineering.
- All-new student projects chapter.
- Self-assessment tests, discussion problems, homework, and glossaries in each chapter.

*Basic Principles and Calculations in Chemical Engineering, 8/e, provides a complete, practical, and student-friendly introduction to the principles and techniques of modern chemical, petroleum, and environmental engineering. The authors introduce efficient and consistent methods for solving problems, analyzing data, and conceptually understanding a wide variety of processes. This edition has been revised to reflect growing interest in the life sciences, adding biotechnology and bioengineering problems and examples throughout. It also adds many new examples and homework assignments on nanotechnology, environmental, and green engineering, plus many updates to existing examples. A new chapter presents multiple student projects, and several chapters from the previous edition have been condensed for greater focus. This text's features include:*

- Thorough introductory coverage, including unit conversions, basis selection, and process measurements.
- Short chapters supporting flexible, modular learning.
- Consistent, sound strategies for solving material and energy balance problems.
- Key concepts ranging from stoichiometry to enthalpy.
- Behavior of gases, liquids, and solids.
- Many tables, charts, and reference appendices.
- Self-assessment tests, thought/discussion problems, homework problems, and glossaries in each chapter.

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## CHEMICAL ENGINEERING DESIGN

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### PRINCIPLES, PRACTICE AND ECONOMICS OF PLANT AND PROCESS DESIGN

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*Elsevier Chemical Engineering Design, Second Edition, deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this edition has been specifically developed for the U.S. market. It provides the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards. It contains new discussions of conceptual plant design, flowsheet development, and revamp design; extended coverage of capital cost estimation, process costing, and economics; and new chapters on equipment selection, reactor design, and solids handling processes. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data, and Excel spreadsheet calculations, plus over 150 Patent References for downloading from the companion website. Extensive instructor resources, including 1170 lecture slides and a fully worked solutions manual are available to adopting instructors. This text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken, plus graduates) and lecturers/tutors, and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). New to this edition: Revised organization into Part I: Process Design, and Part II: Plant Design. The broad themes of Part I are flowsheet development, economic analysis, safety and environmental impact and optimization. Part II contains chapters on equipment design and selection that can be used as supplements to a lecture course or as essential references for students or practicing engineers working on design projects. New discussion of conceptual plant design, flowsheet development and revamp design Significantly increased coverage of capital cost estimation, process costing and economics New chapters on equipment selection, reactor design and solids handling processes New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography Increased coverage of batch processing, food, pharmaceutical and biological processes All equipment chapters in Part II revised and updated with current information Updated throughout for latest US codes and standards, including API, ASME and ISA design codes and ANSI standards Additional worked examples and homework problems The most complete and up to date coverage of equipment selection 108 realistic commercial design projects from diverse industries A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website Extensive instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors*

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## HANDBOOK OF CHEMICAL ENGINEERING CALCULATIONS

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*McGraw-Hill Professional Publishing A compilation of the calculation procedures needed every day on the job by chemical engineers. Tables of Contents: Physical and Chemical Properties; Stoichiometry; Phase Equilibrium; Chemical-Reaction Equilibrium; Reaction Kinetics and Reactor Design; Flow of Fluids and Solids; Heat Transfer; Distillation; Extraction and Leaching; Crystallization; Filtration; Liquid Agitation; Size Reduction; Drying; Evaporation; Environmental Engineering in the Plant. Illustrations. Index.*

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## **MASS AND ENERGY BALANCES**

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### **BASIC PRINCIPLES FOR CALCULATION, DESIGN, AND OPTIMIZATION OF MACRO/NANO SYSTEMS**

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*Springer* This textbook introduces students to mass and energy balances and focuses on basic principles for calculation, design, and optimization as they are applied in industrial processes and equipment. While written primarily for undergraduate programs in chemical, energy, mechanical, and environmental engineering, the book can also be used as a reference by technical staff and design engineers interested who are in, and/or need to have basic knowledge of process engineering calculation. Concepts and techniques presented in this volume are highly relevant within many industrial sectors including manufacturing, oil/gas, green and sustainable energy, and power plant design. Drawing on 15 years of teaching experiences, and with a clear understanding of students' interests, the authors have adopted a very accessible writing style that includes many examples and additional citations to research resources from the literature, referenced at the ends of chapters.

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### **CHEMICAL PROCESS DESIGN AND INTEGRATION**

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*John Wiley & Sons* Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

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### **CHEMICAL PROCESS CALCULATIONS**

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*PHI Learning Pvt. Ltd.* Keeping the importance of basic tools of process calculations—material balance and energy balance—in mind, the text prepares the students to formulate material and energy balance theory on chemical process systems. It also demonstrates how to solve the main process-related problems that crop up in chemical engineering practice. The chapters are organized in a way that enables the students to acquire an in-depth understanding of the subject. The emphasis is given to the units and conversions, basic concepts of calculations, material balance with/without chemical reactions, and combustion of fuels and energy balances. Apart from numerous illustrations, the book contains numerous solved problems and exercises which bridge the gap between theoretical learning and practical implementation. All the numerical problems are solved with block diagrams to reinforce the understanding of the concepts. Primarily intended as a text for the undergraduate students of chemical engineering, it will also be useful for other allied branches of chemical engineering such as polymer science and engineering and petroleum engineering. **KEY FEATURES** • Methods of calculation for stoichiometric proportions with practical examples from the Industry • Simplified method of solving numerical problems under material balance with and without chemical reactions • Conversions of chemical engineering equations from one unit to another • Solution of fuel and combustion, and energy balance problems using tabular column

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### **FLUID MECHANICS, HEAT TRANSFER, AND MASS TRANSFER**

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### **CHEMICAL ENGINEERING PRACTICE**

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*John Wiley & Sons* This broad-based book covers the three major areas of Chemical Engineering. Most of the books in the market involve one of the individual areas, namely, Fluid Mechanics, Heat Transfer or Mass Transfer, rather than all the three. This book presents this material in a single source. This avoids the user having to refer to a number of books to obtain information. Most published books covering all the three areas in a single source emphasize theory rather than practical issues. This book is written with emphasis on practice with brief theoretical concepts in the form of questions and answers, not adopting stereo-typed question-answer approach practiced in certain books in the market, bridging the two areas of theory and practice with respect to the core areas of chemical engineering. Most parts of the book are easily understandable by those who are not experts in the field. Fluid Mechanics chapters include basics on non-Newtonian systems which, for instance find importance in polymer and food processing, flow through piping, flow measurement, pumps, mixing technology and fluidization and two phase flow. For example it covers types of pumps and valves, membranes and areas of their use, different equipment commonly used in chemical industry and their merits and drawbacks. Heat Transfer chapters cover the basics involved in conduction, convection and radiation, with emphasis on insulation, heat exchangers, evaporators, condensers, reboilers and fired heaters. Design methods, performance, operational issues and maintenance problems are highlighted. Topics such as heat pipes, heat pumps, heat tracing, steam traps, refrigeration, cooling of electronic devices, NO<sub>x</sub> control find place in the book. Mass transfer chapters cover basics such as diffusion, theories, analogies, mass transfer coefficients and mass transfer with chemical reaction, equipment such as tray and packed columns, column internals including structural packings, design, operational and installation issues, drums and separators are discussed in good detail. Absorption, distillation, extraction and leaching with applications and design methods, including emerging practices involving Divided Wall and Petluc column arrangements, multicomponent separations, supercritical solvent extraction find place in the book.

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### **ANALYSIS, SYNTHESIS AND DESIGN OF CHEMICAL PROCESSES**

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*Pearson Education* The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and

new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and "debottlenecking" Chemical engineering design and society: ethics, professionalism, health, safety, and new "green engineering" techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

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### **ELEMENTARY PRINCIPLES OF CHEMICAL PROCESSES, 3RD EDITION 2005 EDITION INTEGRATED MEDIA AND STUDY TOOLS, WITH STUDENT WORKBOOK**

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Wiley This best selling text prepares students to formulate and solve material and energy balances in chemical process systems and lays the foundation for subsequent courses in chemical engineering. The text provides a realistic, informative, and positive introduction to the practice of chemical engineering. The Integrated Media Edition update provides a stronger link between the text, media supplements, and new student workbook.

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### **PRINCIPLES OF CHEMICAL ENGINEERING PROCESSES**

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#### **MATERIAL AND ENERGY BALANCES, SECOND EDITION**

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CRC Press Principles of Chemical Engineering Processes: Material and Energy Balances introduces the basic principles and calculation techniques used in the field of chemical engineering, providing a solid understanding of the fundamentals of the application of material and energy balances. Packed with illustrative examples and case studies, this book: Discusses problems in material and energy balances related to chemical reactors Explains the concepts of dimensions, units, psychrometry, steam properties, and conservation of mass and energy Demonstrates how MATLAB® and Simulink® can be used to solve complicated problems of material and energy balances Shows how to solve steady-state and transient mass and energy balance problems involving multiple-unit processes and recycle, bypass, and purge streams Develops quantitative problem-solving skills, specifically the ability to think quantitatively (including numbers and units), the ability to translate words into diagrams and mathematical expressions, the ability to use common sense to interpret vague and ambiguous language in problem statements, and the ability to make judicious use of approximations and reasonable assumptions to simplify problems This Second Edition has been updated based upon feedback from professors and students. It features a new chapter related to single- and multiphase systems and contains additional solved examples and homework problems. Educational software, downloadable exercises, and a solutions manual are available with qualifying course adoption.

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### **BIOPROCESS ENGINEERING PRINCIPLES**

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Elsevier The emergence and refinement of techniques in molecular biology has changed our perceptions of medicine, agriculture and environmental management. Scientific breakthroughs in gene expression, protein engineering and cell fusion are being translated by a strengthening biotechnology industry into revolutionary new products and services. Many a student has been enticed by the promise of biotechnology and the excitement of being near the cutting edge of scientific advancement. However, graduates trained in molecular biology and cell manipulation soon realise that these techniques are only part of the picture. Reaping the full benefits of biotechnology requires manufacturing capability involving the large-scale processing of biological material. Increasingly, biotechnologists are being employed by companies to work in co-operation with chemical engineers to achieve pragmatic commercial goals. For many years aspects of biochemistry and molecular genetics have been included in chemical engineering curricula, yet there has been little attempt until recently to teach aspects of engineering applicable to process design to biotechnologists. This textbook is the first to present the principles of bioprocess engineering in a way that is accessible to biological scientists. Other texts on bioprocess engineering currently available assume that the reader already has engineering training. On the other hand, chemical engineering textbooks do not consider examples from bioprocessing, and are written almost exclusively with the petroleum and chemical industries in mind. This publication explains process analysis from an engineering point of view, but refers exclusively to the treatment of biological systems. Over 170 problems and worked examples encompass a wide range of applications, including recombinant cells, plant and animal cell cultures, immobilised catalysts as well as traditional fermentation systems. \* \* First book to present the principles of bioprocess engineering in a way that is accessible to biological scientists \* Explains process analysis from an engineering point of view, but uses worked examples relating to biological systems \* Comprehensive, single-authored \* 170 problems and worked examples encompass a wide range of applications, involving recombinant plant and animal cell cultures, immobilized catalysts, and traditional fermentation systems \* 13 chapters, organized according to engineering sub-disciplines, are grouped in four sections - Introduction, Material and Energy Balances, Physical Processes, and Reactions and Reactors \* Each chapter includes a set of problems and exercises for the student, key references, and a list of suggestions for further reading \* Includes useful appendices, detailing conversion factors, physical and chemical property data, steam tables, mathematical rules, and a list of symbols used \* Suitable for course adoption - follows closely curricula used on most bioprocessing and process biotechnology courses at senior undergraduate and graduate levels.

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### **CHEMICAL PROCESS PRINCIPLES CHARTS**

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## **CHEMICAL ENGINEERING: SOLUTIONS TO THE PROBLEMS IN VOLUME 1**

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*Elsevier* This volume in the Coulson and Richardson series in chemical engineering contains full worked solutions to the problems posed in volume 1. Whilst the main volume contains illustrative worked examples throughout the text, this book contains answers to the more challenging questions posed at the end of each chapter of the main text. These questions are of both a standard and non-standard nature, and so will prove to be of interest to both academic staff teaching courses in this area and to the keen student. Chemical engineers in industry who are looking for a standard solution to a real-life problem will also find the book of considerable interest. \* An invaluable source of information for the student studying the material contained in Chemical Engineering Volume 1 \* A helpful method of learning - answers are explained in full

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## **CHEMICAL PROCESS SIMULATION AND THE ASPEN PLUS V10.0 SOFTWARE.**

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### **FUNDAMENTALS OF FOOD PROCESS ENGINEERING**

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*Springer Science & Business Media* Ten years after the publication of the first edition of *Fundamentals of Food Process Engineering*, there have been significant changes in both food science education and the food industry itself. Students now in the food science curriculum are generally better prepared mathematically than their counterparts two decades ago. The food science curriculum in most schools in the United States has split into science and business options, with students in the science option following the Institute of Food Technologists' minimum requirements. The minimum requirements include the food engineering course, thus students enrolled in food engineering are generally better than average, and can be challenged with more rigor in the course material. The food industry itself has changed. Traditionally, the food industry has been primarily involved in the canning and freezing of agricultural commodities, and a company's operations generally remain within a single commodity. Now, the industry is becoming more diversified, with many companies involved in operations involving more than one type of commodity. A number of formulated food products are now made where the commodity connection becomes obscure. The ability to solve problems is a valued asset in a technologist, and often, solving problems involves nothing more than applying principles learned in other areas to the problem at hand. A principle that may have been commonly used with one commodity may also be applied to another commodity to produce unique products.

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### **EXPERIMENTAL METHODS AND INSTRUMENTATION FOR CHEMICAL ENGINEERS**

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*Newnes* *Experimental Methods and Instrumentation for Chemical Engineers* is a practical guide for research engineers and students, process engineers and, consultants, and others in the chemical engineering field. This unique book thoroughly describes experimental measurements and instrumentation in the contexts of pressure, temperature, fluid metering, chromatography, and more. Chapters on physico-chemical analysis and analysis of solids and powders are included as well. Throughout the book, the author examines all aspects of engineering practice and research. The principles of unit operations, transport phenomena, and plant design form the basis of this discipline. *Experimental Methods and Instrumentation for Chemical Engineers* integrates these concepts with statistics and uncertainty analysis to define factors that are absolutely necessary to measure and control, how precisely, and how often. *Experimental Methods and Instrumentation for Chemical Engineers* is divided into several themes, including the measurement of pressure, temperature flow rate, physico-chemical properties, gas and liquid concentrations and solids properties. Throughout the book, the concept of uncertainty is discussed in context, and the last chapter is dedicated to designing and experimental plan. The theory around the measurement principles is illustrated with examples. These examples include notions related to plant design as well as cost and safety. Contains extensive diagrams, photos, and other illustrations as well as manufacturers' equipment and descriptions with up-to-date, detailed drawings and photos Includes exercises at the end of each chapter, helping the reader to understand the problem by solving practical examples Covers research and plant application, including emerging technologies little discussed in other sources

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### **SEPARATION PROCESS PRINCIPLES WITH APPLICATIONS USING PROCESS SIMULATORS, 4TH EDITION**

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*Wiley Global Education* *Separation Process Principles with Applications Using Process Simulator, 4th Edition* is the most comprehensive and up-to-date treatment of the major separation operations in the chemical industry. The 4th edition focuses on using process simulators to design separation processes and prepares readers for professional practice. Completely rewritten to enhance clarity, this fourth edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration and centrifugation including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well.

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### **OPTIMIZATION OF CHEMICAL PROCESSES**

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This book is an update of a successful first edition that has been extremely well received by the experts in the chemical process industries. The authors explain both the theory and the practice of optimization, with the focus on the techniques and software that offer the most potential for success and give reliable results. Applications case studies in optimization are presented with new examples taken from the areas of microelectronics processing and molecular modeling. Ample references are cited for those who wish to explore the theoretical concepts in more detail.

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### **INNOVATION, ENGINEERING AND ENTREPRENEURSHIP**

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*Springer* This book presents endeavors to join synergies in order to create added value for society, using the latest scientific knowledge to boost technology transfer from academia to industry. It potentiates the foundations for the creation of knowledge- and entrepreneurial cooperation networks involving engineering, innovation, and entrepreneurship stakeholders. The Regional HELIX 2018

conference was organized at the University of Minho's School of Engineering by the METRICs and Algoritmi Research Centers, and took place in Guimarães, Portugal, from June 27th to 29th, 2018. After a rigorous peer-review process, 160 were accepted for publication, covering a wide range of topics, including Control, Automation and Robotics; Mechatronics Design, Medical Devices and Wellbeing; Cyber-Physical Systems, IoT and Industry 4.0; Innovations in Industrial Context and Advanced Manufacturing; New Trends in Mechanical Systems Development; Advanced Materials and Innovative Applications; Waste to Energy and Sustainable Environment; Operational Research and Industrial Mathematics; Innovation and Collaborative Arrangements; Entrepreneurship and Internationalization; and Oriented Education for Innovation, Engineering and/or Entrepreneurship.

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## **AN INTRODUCTION TO NUMERICAL METHODS FOR CHEMICAL ENGINEERS**

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In this second edition of *An Introduction to Numerical Methods for Chemical Engineers* the author has revised text, added new problems, and updated the accompanying computer programs. The result is a text that puts students on the cutting-edge of solving relevant chemical engineering problems. Designed explicitly for undergraduates, this book provides students with software and experience to solve a number of problems. Included in the text are: Numerical algorithms in explicit detail. Example problems from thermodynamic, fluid flow, heat transfer, mass transfer, kinetics, and process design. Equations developed specifically for the student from the example problems. An introduction to advanced numerical techniques, such as finite elements, singular value decomposition, and arc length homotopy. An introduction to optimization. A systematic approach to process modeling presented with advanced modeling examples. The software that accompanies the book is for IBM-compatible PCs. A solution manual is also available upon request. *An Introduction to Numerical Methods for Chemical Engineers* was first published in 1988 and has been taught in universities throughout the nation.

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## **STOICHIOMETRY AND PROCESS CALCULATIONS**

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PHI Learning Pvt. Ltd. This textbook is designed for undergraduate courses in chemical engineering and related disciplines such as biotechnology, polymer technology, petrochemical engineering, electrochemical engineering, environmental engineering, safety engineering and industrial chemistry. The chief objective of this text is to prepare students to make analysis of chemical processes through calculations and also to develop in them systematic problem-solving skills. The students are introduced not only to the application of law of combining proportions to chemical reactions (as the word 'stoichiometry' implies) but also to formulating and solving material and energy balances in processes with and without chemical reactions. The book presents the fundamentals of chemical engineering operations and processes in an accessible style to help the students gain a thorough understanding of chemical process calculations. It also covers in detail the background materials such as units and conversions, dimensional analysis and dimensionless groups, property estimation, P-V-T behaviour of fluids, vapour pressure and phase equilibrium relationships, humidity and saturation. With the help of examples, the book explains the construction and use of reference-substance plots, equilibrium diagrams, psychrometric charts, steam tables and enthalpy composition diagrams. It also elaborates on thermophysics and thermochemistry to acquaint the students with the thermodynamic principles of energy balance calculations. Key Features : • SI units are used throughout the book. • Presents a thorough introduction to basic chemical engineering principles. • Provides many worked-out examples and exercise problems with answers. • Objective type questions included at the end of the book serve as useful review material and also assist the students in preparing for competitive examinations such as GATE.

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## **BASIC PRINCIPLES AND CALCULATIONS IN CHEMICAL ENGINEERING**

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Over the past decade the field of chemical engineering has broadened significantly, encompassing a wide range of subjects. However, the basic underlying principles have remained the same. To help readers keep pace, this volume continues to offer a comprehensive introduction to the principles and techniques used in the field of chemical, petroleum, and environmental engineering. As in previous editions, author David M. Himmelblau strives to help readers learn to develop systematic problem-solving skills, understand what material balance are, comprehend energy balances, and cope with the complexity of big problems. In addition, readers are exposed to background information on units and measurements of physical properties, basic laws about the behavior of gas, liquids, and solids, and basic mathematical tools.

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## **PROCESS ANALYSIS AND SIMULATION IN CHEMICAL ENGINEERING**

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Springer This book offers a comprehensive coverage of process simulation and flowsheeting, useful for undergraduate students of Chemical Engineering and Process Engineering as theoretical and practical support in Process Design, Process Simulation, Process Engineering, Plant Design, and Process Control courses. The main concepts related to process simulation and application tools are presented and discussed in the framework of typical problems found in engineering design. The topics presented in the chapters are organized in an inductive way, starting from the more simplistic simulations up to some complex problems.

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## **PROCESS ANALYSIS AND SIMULATION**

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## **ELEMENTS OF CHEMICAL REACTION ENGINEERING**

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Pearson Educación "The fourth edition of *Elements of Chemical Reaction Engineering* is a completely revised version of the book. It combines authoritative coverage of the principles of chemical reaction engineering with an unsurpassed focus on critical thinking and creative problem solving, employing open-ended questions and stressing the Socratic method. Clear and organized, it integrates text, visuals, and computer simulations to help readers solve even the most challenging problems through reasoning, rather than by memorizing equations."--BOOK JACKET.

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## **BASIC PRINCIPLES AND CALCULATIONS IN PROCESS TECHNOLOGY**

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Prentice Hall A Practical Guide to Physical and Chemical Principles and Calculations for Today's Process Control Operators In Basic

*Principles and Calculations in Process Technology*, author T. David Griffith walks process technologists through the basic principles that govern their operations, helping them collaborate with chemical engineers to improve both safety and productivity. He shows process operators how to go beyond memorizing rules and formulas to understand the underlying science and physical laws, so they can accurately interpret anomalies and respond appropriately when exact rules or calculation methods don't exist. Using simple algebra and non-technical analogies, Griffith explains each idea and technique without calculus. He introduces each topic by explaining why it matters to process technologists and offers numerous examples that show how key principles are applied and calculations are performed. For end-of-chapter problems, he provides the solutions in plain-English discussions of how and why they work. Chapter appendixes provide more advanced information for further exploration. *Basic Principles and Calculations in Process Technology* is an indispensable, practical resource for every process technologist who wants to know "what the numbers mean" so they can control their systems and processes more efficiently, safely, and reliably. T. David Griffith received his B.S. in chemical engineering from The University of Texas at Austin and his Ph.D. from the University of Wisconsin-Madison, then top-ranked in the discipline. After working in research on enhanced oil recovery (EOR), he cofounded a small chemical company, and later in his career he developed a record-setting Electronic Data Interchange (EDI) software package. He currently instructs in the hydrocarbon processing industry. Coverage includes • Preparing to solve problems by carefully organizing them and establishing consistent sets of measures • Calculating areas and volumes, including complex objects and interpolation • Understanding Boyle's Law, Charles's Law, and the Ideal Gas Law • Predicting the behavior of gases under extreme conditions • Applying thermodynamic laws to calculate work and changes in gas enthalpy, and to recognize operational problems • Explaining phase equilibria for distillation and fractionalization • Estimating chemical reaction speed to optimize control • Balancing material or energy as they cross system boundaries • Using material balance calculations to confirm quality control and prevent major problems • Calculating energy balances and using them to troubleshoot poor throughput • Understanding fluid flow, including shear, viscosity, laminar and turbulent flows, vectors, and tensors • Characterizing the operation of devices that transport heat energy for heating or cooling • Analyzing mass transfer in separation processes for materials purification

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## **PRODUCT STEWARDSHIP**

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### **LIFE CYCLE ANALYSIS AND THE ENVIRONMENT**

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CRC Press *Consider the Consequences of Bringing a Chemical to Market* Product Stewardship: Life Cycle Analysis and the Environment explores the regulatory and scientific aspects of the life-cycle consequences of bringing a chemical to market. Using case studies to bring critical points to life, this multidisciplinary text explores the factors that influence ou

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## **LUDWIG'S APPLIED PROCESS DESIGN FOR CHEMICAL AND PETROCHEMICAL PLANTS**

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### **VOLUME 2: DISTILLATION, PACKED TOWERS, PETROLEUM FRACTIONATION, GAS PROCESSING AND DEHYDRATION**

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Gulf Professional Publishing *The Fourth Edition of Applied Process Design for Chemical and Petrochemical Plants Volume 2* builds upon the late Ernest E. Ludwig's classic chemical engineering process design manual. Volume Two focuses on distillation and packed towers, and presents the methods and fundamentals of plant design along with supplemental mechanical and related data, nomographs, data charts and heuristics. The Fourth Edition is significantly expanded and updated, with new topics that ensure readers can analyze problems and find practical design methods and solutions to accomplish their process design objectives. A true application-driven book, providing clarity and easy access to essential process plant data and design information Covers a complete range of basic day-to-day petrochemical operation topics Extensively revised with new material on distillation process performance; complex-mixture fractionating, gas processing, dehydration, hydrocarbon absorption and stripping; enhanced distillation types

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## **FUNDAMENTALS OF CHEMICAL ENGINEERING THERMODYNAMICS**

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### **WITH APPLICATIONS TO CHEMICAL PROCESSES**

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Pearson Education *The Clear, Well-Organized Introduction to Thermodynamics Theory and Calculations for All Chemical Engineering Undergraduate Students* This text is designed to make thermodynamics far easier for undergraduate chemical engineering students to learn, and to help them perform thermodynamic calculations with confidence. Drawing on his award-winning courses at Penn State, Dr. Themis Matsoukas focuses on "why" as well as "how." He offers extensive imagery to help students conceptualize the equations, illuminating thermodynamics with more than 100 figures, as well as 190 examples from within and beyond chemical engineering. Part I clearly introduces the laws of thermodynamics with applications to pure fluids. Part II extends thermodynamics to mixtures, emphasizing phase and chemical equilibrium. Throughout, Matsoukas focuses on topics that link tightly to other key areas of undergraduate chemical engineering, including separations, reactions, and capstone design. More than 300 end-of-chapter problems range from basic calculations to realistic environmental applications; these can be solved with any leading mathematical software. Coverage includes • Pure fluids, PVT behavior, and basic calculations of enthalpy and entropy • Fundamental relationships and the calculation of properties from equations of state • Thermodynamic analysis of chemical processes • Phase diagrams of binary and simple ternary systems • Thermodynamics of mixtures using equations of state • Ideal and nonideal solutions • Partial miscibility, solubility of gases and solids, osmotic processes • Reaction equilibrium with applications to single and multiphase reactions

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## **INTRODUCTION TO FOOD ENGINEERING**

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Gulf Professional Publishing *Food engineering is a required class in food science programs, as outlined by the Institute for Food Technologists (IFT). The concepts and applications are also required for professionals in food processing and manufacturing to attain the highest standards of food safety and quality. The third edition of this successful textbook succinctly presents the engineering concepts and unit operations used in food processing, in a unique blend of principles with applications. The authors use their many*

years of teaching to present food engineering concepts in a logical progression that covers the standard course curriculum. Each chapter describes the application of a particular principle followed by the quantitative relationships that define the related processes, solved examples, and problems to test understanding. The subjects the authors have selected to illustrate engineering principles demonstrate the relationship of engineering to the chemistry, microbiology, nutrition and processing of foods. Topics incorporate both traditional and contemporary food processing operations.

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## **PROCEEDINGS OF THE 3RD INTERNATIONAL GAS PROCESSING SYMPOSIUM**

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### **QATAR, MARCH 2012**

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*Elsevier Proceedings of the 3rd International Gas Processing Symposium; CopyrightPage; List of Contents; Preface; International Technical Committee Members (Reviewers); Exercising the Option of CO<sub>2</sub> Slippage to Mitigate Acid Gas Flaring During SRU Expansion Bellow Failure; Abstract; 1. Introduction; 2. Methodology to minimize Acid Gas Flaring; 3. Conclusion; Flare Reduction Options and Simulation for the Qatari Oil and Gas Industry; Abstract; 1. Introduction; 2. Ethylene process overview; 3. Flare Reduction -- Industrial Case Study; 4. Result and discussion; 5. Conclusions; 6. Acknowledgment7. ReferencesReview of Cooling Water Discharge Simulation Models; Abstract; 1. Introduction; 2. Model Comparison; 3. Conclusions; References; Combining post-combustion CO<sub>2</sub> capture with CO<sub>2</sub> utilization; Abstract; 1. Introduction; 2. Carbon capture; 3. Carbon dioxide disposal and utilization; 4. Conclusions; References; Step Change Adsorbents and Processes for CO<sub>2</sub> Capture "STEP CAP; Abstract; 1. Introduction; 2. ...*

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## **COMPANION IN CHEMICAL ENGINEERING**

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### **AN INSTRUCTIONAL SUPPLEMENT**

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## **CHEMICAL AND BIOMEDICAL ENGINEERING CALCULATIONS USING PYTHON**

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*John Wiley & Sons Presents standard numerical approaches for solving common mathematical problems in engineering using Python. Covers the most common numerical calculations used by engineering students Covers Numerical Differentiation and Integration, Initial Value Problems, Boundary Value Problems, and Partial Differential Equations Focuses on open ended, real world problems that require students to write a short report/memo as part of the solution process Includes an electronic download of the Python codes presented in the book*

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## **APPLIED NONLINEAR PROGRAMMING**

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*McGraw-Hill Companies*

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## **INTRODUCTION TO PARTICLE TECHNOLOGY**

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*John Wiley & Sons Particle technology is a term used to refer to the science and technology related to the handling and processing of particles and powders. The production of particulate materials, with controlled properties tailored to subsequent processing and applications, is of major interest to a wide range of industries, including chemical and process, food, pharmaceuticals, minerals and metals companies and the handling of particles in gas and liquid solutions is a key technological step in chemical engineering. This textbook provides an excellent introduction to particle technology with worked examples and exercises. Based on feedback from students and practitioners worldwide, it has been newly edited and contains new chapters on slurry transport, colloids and fine particles, size enlargement and the health effects of fine powders. Topics covered include: Characterization (Size Analysis) Processing (Granulation, Fluidization) Particle Formation (Granulation, Size Reduction) Storage and Transport (Hopper Design, Pneumatic Conveying, Standpipes, Slurry Flow) Separation (Filtration, Settling, Cyclones) Safety (Fire and Explosion Hazards, Health Hazards) Engineering the Properties of Particulate Systems (Colloids, Respirable Drugs, Slurry Rheology) This book is essential reading for undergraduate students of chemical engineering on particle technology courses. It is also valuable supplementary reading for students in other branches of engineering, applied chemistry, physics, pharmaceuticals, mineral processing and metallurgy. Practitioners in industries in which powders are handled and processed may find it a useful starting point for gaining an understanding of the behavior of particles and powders. Review of the First Edition taken from High Temperatures - High pressures 1999 31 243 - 251 "...This is a modern textbook that presents clear-cut knowledge. It can be successfully used both for teaching particle technology at universities and for individual study of engineering problems in powder processing."*

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## **CHEMICAL PROCESS MODELLING AND COMPUTER SIMULATION**

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*PHI Learning Pvt. Ltd. This comprehensive and thoroughly revised text, now in its second edition, continues to present the fundamental concepts of how mathematical models of chemical processes are constructed and demonstrate their applications to the simulation of two of the very important chemical engineering systems: the chemical reactors and distillation systems. The book provides an integrated treatment of process description, mathematical modelling and dynamic simulation of realistic problems, using the robust process model approach and its simulation with efficient numerical techniques. Theoretical background materials on activity coefficient models, equation of state models, reaction kinetics, and numerical solution techniques—needed for the development of mathematical models—are also addressed in the book. The topics of discussion related to tanks, heat exchangers, chemical reactors (both continuous and batch), biochemical reactors (continuous and fed-batch), distillation columns (continuous and batch), equilibrium flash vaporizer, and refinery debutanizer column contain several worked-out examples and case studies to teach students how chemical processes can be measured and monitored using computer programming. The new edition includes two more chapters—Reactive Distillation Column and Vaporizing Exchangers—which will further strengthen the text. This book is designed for senior level undergraduate and first-year postgraduate level courses in "Chemical Process Modelling and Simulation". The book will also be useful for students of petrochemical engineering, biotechnology, and biochemical engineering. It can serve as a guide for research scientists and practising engineers as well.*

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## **ADVANCED METHODS OF BIOMEDICAL SIGNAL PROCESSING**

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*John Wiley & Sons* This book grew out of the IEEE-EMBS Summer Schools on Biomedical Signal Processing, which have been held annually since 2002 to provide the participants state-of-the-art knowledge on emerging areas in biomedical engineering. Prominent experts in the areas of biomedical signal processing, biomedical data treatment, medicine, signal processing, system biology, and applied physiology introduce novel techniques and algorithms as well as their clinical or physiological applications. The book provides an overview of a compelling group of advanced biomedical signal processing techniques, such as multisource and multiscale integration of information for physiology and clinical decision; the impact of advanced methods of signal processing in cardiology and neurology; the integration of signal processing methods with a modelling approach; complexity measurement from biomedical signals; higher order analysis in biomedical signals; advanced methods of signal and data processing in genomics and proteomics; and classification and parameter enhancement.

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## **CHEMICAL ENGINEERING DESIGN PROJECT**

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### **A CASE STUDY APPROACH, SECOND EDITION**

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*CRC Press* This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the accompanying text includes developments in important areas and many new references.

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## **CHEMICAL PROCESS CONTROL**

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### **AN INTRODUCTION TO THEORY AND PRACTICE**

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*Prentice Hall* Covers all aspects of chemical process control and provides a clear and complete overview of the design and hardware elements needed for practical implementation.

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## **CHEMICAL PROCESS SIMULATION AND THE ASPEN HYSYS SOFTWARE**

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The document "Chemical Process Simulation and the Aspen HYSYS Software", Version 7.3, is a self-paced instructional manual that aids students in learning how to use a chemical process simulator and how a process simulator models material balances, phase equilibria, and energy balances for chemical process units. The student learning is driven by the development of the material and energy requirements for a specific chemical process flowsheet. This semester-long, problem-based learning activity is intended to be a student-based independent study, with about two-hour support provided once a week by a student teaching assistant to answer any questions. Chapter 1 of this HYSYS manual provides an overview of the problem assignment to make styrene monomer from toluene and methanol. Chapter 2 presents ten tutorials to introduce the student to the HYSYS simulation software. The first six of these tutorials can be completed in a two-week period for the introductory chemical engineering course. The other four are intended for the senior-level design course. Chapter 3 provides five assignments to develop the student's abilities and confidence to simulate individual process units using HYSYS. These five assignments can be completed over a three-week period. Chapter 4 contains seven assignments to develop the styrene monomer flowsheet. These seven assignments can be completed over a seven-week period. In Chapter 4, each member of a four-member team begins with the process reactor unit for a specifically-assigned temperature, molar conversion, and yield. Subsequent assignments increase the complexity of the flowsheet by adding process units, one by one, until the complete flowsheet with recycle is simulated in HYSYS. The team's objective is to determine the operating temperature for the reactor, such that the net profit is maximized before considering federal taxes. Finally, eleven appendices provide mathematical explanations of how HYSYS does its calculations for various process units-process stream, stream tee, stream mixer, pump, valve, heater/cooler, chemical reactor, two-phase separator, three-phase separator, component splitter, and simple distillation. This HYSYS manual can be used with most textbooks for the introductory course on chemical engineering, like *Elementary Principles of Chemical Processes* (Felder and Rousseau, 2005), *Basic Principles and Calculations in Chemical Engineering* (Himmelblau and Riggs, 2004), or *Introduction to Chemical Processes: Principles, Analysis, Synthesis* (Murphy, 2007). It can also be used as a refresher for chemical engineering seniors in their process engineering design course. Because the HYSYS manuscript was compiled using Adobe Acrobat(r), it contains many web links. Using a supplied web address and Acrobat Reader(r), students can electronically access the web links that appear in many of the chapters. These web links access Aspen HYSYS(r), Acrobat PDF(r), Microsoft Word(r), and Microsoft Excel(r) files that appear in many of chapters. Students can view but not copy or print the electronic version of the HYSYS manual.